

# BIOMASS CHANGE LIVES

# 3D PRINTING SOLUTIONS

High-performance Furanic Polymers



Bio-based • Recyclable • High Performance • Superior Molding  
High Colorability • Enhancible Physical Properties



For more information, please contact us

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## Modified PET

### High Performance • High Clarity • Fully Recyclable

- Fully compatible with mainstream 3D printing technologies, offering exceptional mechanical strength and transparency.
- Bio-based material that overcomes the non-recyclable limitations of traditional PETG.
- Perfectly aligned with "low-carbon and circular" industry trends.



## Product Performance Indicators

Product Name	Functional PET				
<b>Advantage</b>	Modified with bio-based tri-monomers, and eco-friendly catalysts. Heavy metal-free.				
No.	Items		Result		
1	Appearance		Light yellow solid particles		
2	Density		(1.3-1.4) g/cm <sup>3</sup>		
3	Inherent viscosity		(0.65-0.68) dL/g		
4	Terminal carboxyl group		22±3 mmol/kg		
5	Diethylene glycol		1.2±0.1 %		
6	Glass transition temperature		75±1 °C		
7	Melting point		233±1 °C		
8	Decomposition temperature		> 350 °C		
9	Color Coordinates/L a b		58.77 -0.71 -3.50		
10	<b>Tensile Strength (MPa)</b>	<b>Elongation at Break (%)</b>	<b>Bending Strength (MPa)</b>	<b>Bending Modulus (MPa)</b>	<b>Charpy Notched Impact Strength (kJ/m<sup>2</sup>)</b>
	55±2	360±30	75±5	2300±100	3.5±0.5

## 70% Bio-based

### Superior Molding • Versatile Compatibility

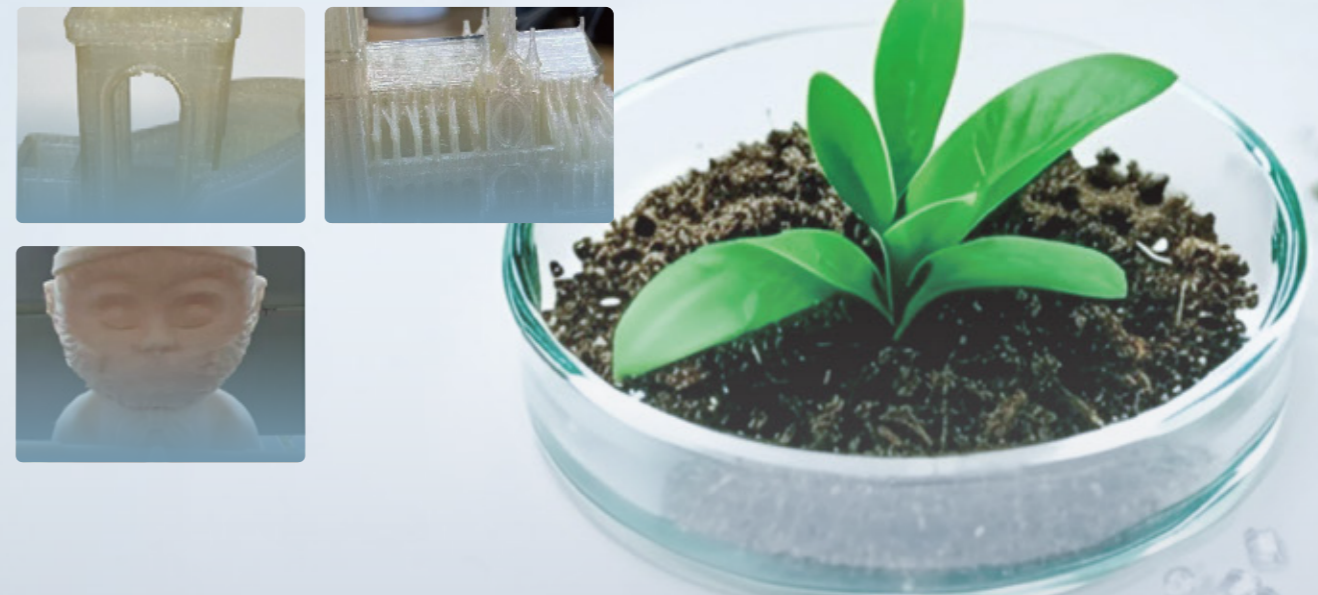
- Delivers outstanding mechanical performance optimized for mainstream 3D printing workflows.
- Offers stable molding effects to meet the rigorous demands of both structural and functional components.



## 100% Bio-based

### Low-Temp Printing • Secondary Crystallization • PLA Optimization

- 100% bio-based material designed to solve the inherent pain points of traditional PLA.
- Semi-crystalline properties allow for high-efficiency, low-temperature printing.
- Physical properties are significantly enhanced through secondary thermal crystallization.



Within furan-based bio-polyester portfolio, PEF (Polyethylene Furanoate) and PBF (Polybutylene Furanoate) serve as the core high-performance materials. Both exhibit superior mechanical properties and molding characteristics, unlocking new material potential and performance possibilities for the 3D printing industry.

Product	Crystalline State	Density (g/cm <sup>3</sup> )	Tg(°C)	Melting Point (°C)	Inherent Viscosity (dL/g)	Tensile Strength (Mpa)	Elongation at Break (%)	Notched Impact Strength (KJ/m <sup>2</sup> )
PEF (100% Furan Bio-based)	Semi-crystalline	1.38-1.42	85-90	205-215	0.65-0.85	75-90	5-15	1.5-2.5
PBF (100% Furan Bio-based)	Semi-crystalline	1.1-1.2	40-50	170-175	0.70-0.82	45+2	>500	2.5